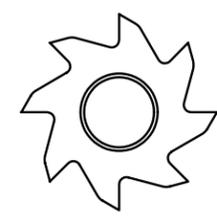
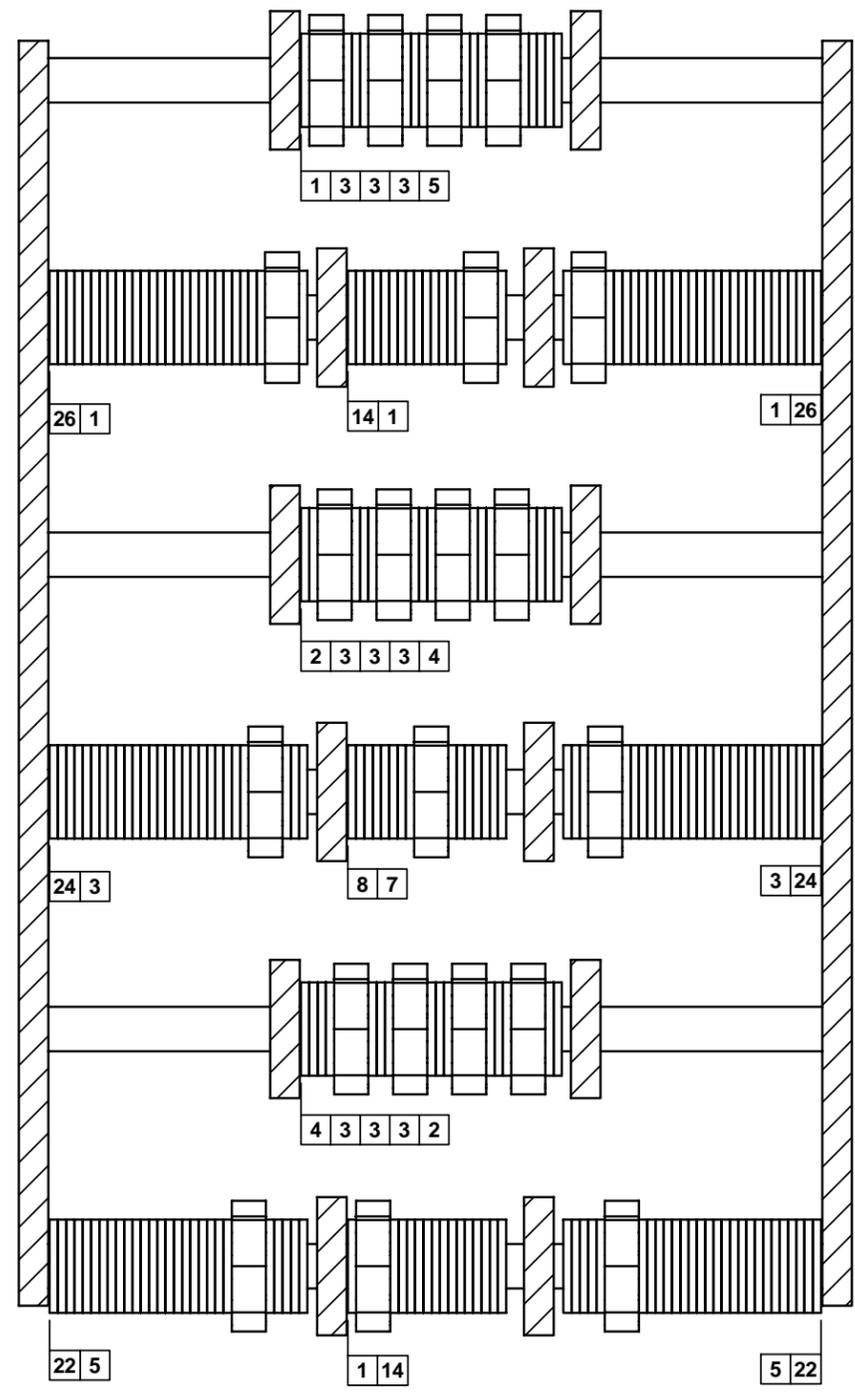


BMP-250-X

8 POINT MEDIUM SOLID TUNGSTEN MILLING CUTTERS 5 INCH CUTTING WIDTH



| CATALOG NUMBER | QUANTITY | DESCRIPTION |
|----------------|----------|------------------------------------|
| STM8-1542-11P | 21 | CUTTER/SOLID TUNGSTEN MILLING, 8PT |
| WA-1630-3 | 252 | WASHER/30MM X 16MM |

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

NOTE:

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

| | | | | | |
|--|------|--|-----------------------|---------------------|-------------|
| REV | ZONE | DESCRIPTION | DATE | BY | NCR# |
| REVISION | | | | | |
| THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT. | | | | | |
| APPROVAL | | APPROVED BY: INITIAL | APPROVAL DATE: | | DATE |
| NEXT ASSY | -- | REF DWG | -- | TYP QTY PER MACHINE | -- |
| PART NO | | -- | | | |
| TOLERANCE MACHINING | | BLASTRAC | | | |
| ANGLES ±.500° | | 13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A. | | | |
| 1 PL DEC ±.060 | | STM8-1542-11P CUTTER LAYOUT | | | |
| 2 PL DEC ±.010 | | BMP-250-X | | | |
| 3 PL DEC ±.005 | | SCALE NA | DRWN KMK | 858-SD060 | |
| DATE 6/21/06 | | SHT 1 OF 1 | | | |